

# SURFACE ROUGHNESS SPECIMEN SET CODE ISR-CS130



- For checking, identifying and specifying the roughness by symbol
- Accuracy: +20% ~ -25%, Ra≤0.1µm  
Accuracy: +12% ~ -17%, Ra>0.1µm
- Meets ISO 2632
- Rust-proof, made of pure Nickel

Machining method	Roughness (Ra)	Roughness (Rz)	Quantity
Flat lapping	0.05, 0.1, 0.2µm	0.55, 1, 1.6µm	3pcs
	2, 4, 8µin		
Reaming	0.4, 0.8, 1.6µm	3, 6, 10µm	3pcs
	16, 32, 63µin		
Plain grinding	0.05, 0.1, 0.2, 0.4, 0.8, 1.6µm	0.55, 1, 1.6, 3, 6, 10µm	6pcs
	2, 4, 8, 16, 32, 63µin		
Horizontal milling	0.4, 0.8, 1.6, 3.2, 6.3, 12.5µm	2.5, 4, 8, 16, 32, 50µm	6pcs
	16, 32, 63, 125, 250, 500µin		
Vertical milling	0.4, 0.8, 1.6, 3.2, 6.3, 12.5µm	2.5, 4, 8, 16, 32, 50µm	6pcs
	16, 32, 63, 125, 250, 500µin		
Turning	0.4, 0.8, 1.6, 3.2, 6.3, 12.5µm	2.5, 4, 8, 16, 32, 50µm	6pcs
	16, 32, 63, 125, 250, 500µin		